#### **ISLANDS** Webinar: Used Oil Management in SIDS; 05 July 2023

# Short-chain chlorinated paraffins as high volume POP in the Stockholm Convention – risk for waste oils?

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#### 34 POPs listed in the Stockholm Convention (05/2023)



Chemical	Pesticides	Industrial chemicals	Unintentional production	Annex
DDT	+			В
Aldrin, Dieldrin, Endrin, Chlordane,	+			А
Chlordecone, Toxaphene	+			A
Alpha-, Beta-, Gamma-HCH	+		By-product of lindane	А
Endosulfan, Heptachlor, Mirex	+			A
PCP, Dicofol, Methoxychlor	+	+		A
Commercial PentaBDE		+		А
Commercial OctaBDE (Hexa/HeptaBDE)		+		A
Commercial DecaBDE		+		A
Hexabromobiphenyl (HBB)		+		A
Hexabromocyclododecane (HBCD)		+		A
PFOS, its salts and PFOSF	+	+		В
PFOA and related compounds				
PFHxS and related compounds		+		A
SCCPs, Dechlorane Plus		+		A
UV-328		+		A
PCB. PeCBz, HCB, PCN, <u>HCBD</u>	+	+	+	A/C
PCDD, PCDF			+	С

**PCBs** are challenges for waste oil recycling since 1980s with a low POPs content limit of 50 mg/kg. Levels have decreased in recent decades and there is the aim of global PCB management by 2028. In 2017 the **Stockholm Convention listed short-chain** chlorinated paraffins (SCCPs; chlorine >48%) as POPs. Also other CP mixtures are POPs, if they contain more than 1% of SCCPs with >48% chlorine wt. **Currently 3 more POP** candidates are evaluated by the POPs Review Committee including medium-chain chlorinated paraffins (MCCPs); (Chlorpyrífos, MCCP, LC-PFAA.)

#### **Chlorinated paraffines – chain length & chlorination**

- Chlorinated paraffins (CPs), are complex mixtures of polychlorinated n-alkanes (molecular formula C<sub>n</sub>H<sub>2n+2-x</sub>Cl<sub>x</sub>).
- According to their chain length, CPs are subdivided into short-chain CPs (SCCPs, C10–C13), medium-chain CPs (MCCPs, C14–C17) and long-chain CPs (LCCPs, C18–C30),
- Chlorinated paraffins are produced with different chlorination degree varying from 30% to 70% (w/w). The variation option in chain length and chlorination degrees make them versatile and approx. 200 commercial CP formulations are in use.



#### Listing of SCCPs in the Convention - exemptions for production & use<sup>4</sup>

- The Convention listing includes exemptions for SCCP production and a wide range of uses:
  - Secondary plasticizers in flexible PVC, except in toys & children's products.
  - Additives in the production of transmission belts in the natural and synthetic rubber industry;
  - Lubricant additives, in particular for engines of automobiles, electric generators and wind power facilities, and for drilling in oil and gas exploration, petroleum refinery to produce diesel oil;
  - Leather industry, in particular fatliquoring in leather;
  - Metal processing;
  - Waterproofing and fire-retardant paints;
  - Tubes for outdoor decoration bulbs;
  - Adhesives;



- $\Rightarrow$  Therefore SCCPs are further produced, used and released.
- ⇒ Hence an assessment of current uses and related contamination of products and waste and recycling streams is needed.

#### Global production of CPs strongly increased

- Global production of CPs increased dramatically over past 20 years and is since ca. 2010 above 1 Mt/a. Current annual production is approx. 1.4 Mt/y (~total PCB!); global production capacity is above 2 Mt/a.
- Total production of SCCPs is estimated to 400,000 t (often in CP-mixtures and therefore higher amount).
- China & India are the largest CP producers with approx. 700,000t (rather 1 Mt) and 375,000t (Chen et al. 2022).



Chen et al. (2022) ES&T https://doi.org/10.1021/acs.est.2c00264

#### Estimated former and current major uses of chlorinated paraffins

- Major overall use of CPs is as a plasticizer in PVC and in rubber.
- Metal working fluids/lubricants are considered the second largest use
- The Chinese study likely underestimates uses in leather and in paints.



Chen et al. (2022) ES&T https://doi.org/10.1021/acs.est.2c00264

#### Concentrations of chlorinated paraffins in products Concentration range of CPs in products (UNEP 2019; Guida et al 2020).

SCCP/CP application	CP content in mg/kg
Lubricant	10,000 to 700,000 (70% weight)
Metal working fluid	10,000 to 700,000 (70% weight)
Adhesive/Sealant	50,000 to 300,000 (30% weight)
Paint/Coating	10,000 to 200,000 (20% weight)
Leather fatliquoring solution	Up to 200,000 (20% weight)
Leather	10,000 to 20,000 (2% weight)
Rubber	10,000 to 170,000 (17% weight)
Textile (in backcoating)	40,000 to 150,000 (15% weight)
PVC (secondary plasticiser)	Up to 100,000 (10% weight)
Ethylene-vinyl acetate (EVA) foam	Up to 70,000 (7% weight)



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Chen et al. (2021) ES&T



Pictures (pixelio.de): D. Veith

**BRS** Secretariat

Pictures ETI, Switzerland

#### Chlorinated paraffines – use as **lubricants**



#### SECTION 1: IDENTIFICATION

Product Name: TRIPAK ANTI-FRICTION METAL CONDITIONER Manufacturer/Supplier: Tripak Super Lubricants Address: 10811 99 St. Clairmont, AB T8X 5B4 Phone: 780-567-4908 Fax: 780-567-4277 Office Email: admin@tripaksuperlubricants.com Emergency Telephone Number: 780-567-4908

#### SECTION 2: HAZARD IDENTIFCATION

Hazard classification:	Flammable Liquids:	Category /		
	Skin Irritation:	Category 3		
	Acute Aquatic Toxicity:	Category 1		
	Chronic Aquatic Toxicity:	Category 1		
Label elements:	on one require romery.			
Symbols:				
Hazard Statements	Courses mild alvin invitation			
ndzdi u Statements.				
	very toxic to aquatic life with lon	ig lasting effects		
Precautionary Statemen	ts:			
	Wear protective gloves/protective clothing/eye protection/face protection			
	Wash thoroughly after handling			
	Avoid release to the environmer	nt.		
	Do not eat. drink or smoke while	e using this product.		

<u>Chemical Names:</u> Mineral Spirits	<u>% (Vol)</u> 10 - 30	<u>CAS No.</u> 8052-41-3 64742-47-8
Chlorinated paraffin oil	30 - 60	63449-39-8
Petroleum based mineral oil	15 – 40	8012-95-1

- Car oil with 30-60% CPs on the market.
- The extent of such car oils and machinery oils is not known and might differ in regions and countries depending on supply chains and vendors of oils.
- There might be a risk of contaminating waste oils with SCCPs (and chlorine).
- However no data on SCCPs in waste oils!

## Need of assessment if SCCPs and MCCPs are present in relevant concentration in lubricants and waste oils!

• The Basel Convention has established provisional low POP contents for SCCPs of [100 mg/kg], [1 500 mg/kg] and [10 000 mg/kg] in wastes (UNEP 2023).

(UNEP (2023) General technical guidelines on the environmentally sound management of wastes consisting of, containing or contaminated with persistent organic pollutants. UNEP/CHW.16/6/Add.1)

- If the 100 mg/kg would be considered as low POP content, then 1 L car oil containing 50% SCCPs could contaminate 5000 L of waste oil above the low POP content!
- Also MCCPs are being reviewed by the POP Review Committee and might be listed in 2025 as POP and will likely become soon relevant for waste oil.
- Therefore an assessment on the presence of SCCPs and MCCPs in car oils and lubricants possibly entering waste oil streams is needed.
- As a first step some waste oils might be screened for total halogen (AOX). Waste oils above 50 mg/kg total organic chlorine should be screened for the presence of SCCPs, MCCPs and PCBs to understand if there is a risk for POPs in waste oils and recycling.

## Food for thought: SCCPs and MCCPs in cooking oils

- SCCPs and MCCPs were analysed in 176 cooking oils and 19 oil containers from various markets in China in 2020.
- The concentrations of SCCPs and MCCPs in the cooking oils were up to 16 mg/kg and 11.6 mg/kg, respectively.
- Gao et al. (2020) J. Agric. Food Chem. 68, 29, 7601– 7608 <u>https://doi.org/10.1021/acs.jafc.0c02328</u>



# Thank you for your attention !

#### **More Information**

- Review SCCP technosphere Guida et al (2020): https://doi.org/10.1016/j.emcon.2020.03.003
- Review CP production & use Chen et al. (2022): https://doi.org/10.1021/acs.est.2c00264
- **Basel Convention: www.basel.int**
- Stockholm Convention: http://chm.pops.int/
- Rotterdam Convention: www.pic.int
- SAICM: http://www.saicm.org/



- IOMC/OECD: https://iomctoolbox.org/; http://www.oecd.org/chemicalsafety/
- Science: www.ipcp.ch; www.foodpackagingforum.org/; www.isde.org/; https://ikhapp.org/scientistscoalition/
- Industry: https://endplasticwaste.org/; https://plasticseurope.org/; http://www.suschem.org/
- NGO: www.ipen.org; www.ciel.org/; www.ban.org; www.chemsec.org; www.wecf.org; https://chemtrust.org/ Better-world-links: http://www.betterworldlinks.org/